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(54) MANUFACTURING METHOD OF LAMINATED SHEET

(57)Abstract:

PROBLEM TO BE SOLVED: To solve such a problem that a change in the thermal expansion and contraction of a material to be bonded becomes large because a thermoplastic resin and a metal foil are laminated at a high temperature and the appearance of the formed laminated sheet becomes unacceptable.

SOLUTION: Protective materials are arranged to both surfaces of a laminating materials before lamination to heat and press the laminating materials and, after the laminated sheet is cooled, the protective materials are peeled to produce the laminated sheet free from wrinkles.

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